



PROMOCLEAN[™] TP 178

REMOVING OXIDES, MINERALS RESIDUES & DIAMOND LIQUID POLISHING
AQUEOUS IMMERSION PROCESS WITH ULTRASONICS
SUBSTITUTE OF PHOSPHORIC ACID BASED CLEANERS

BENEFITS

PROMOCLEAN TP 178 is especially designed for removal of oxides, minerals residues (such as lime scale or finger traces) and diamond liquid polishing in an aqueous immersion process. Having a acid pH, it provides excellent cleaning performance and can be used on most metals such as Inox, ferrous alloys, Copper, Titanium, Aluminium, Gold & Silver. This product can also be used as a brightening agent to make brass & light alloys more shiny. However, the right dilution and process parameters need to be confirmed. It's a concentrated product which is used diluted with DI water. Thanks to its excellent chelating properties it can be also diluted with tap water without risk of lime deposits.

From sustainability point of view, PROMOCLEAN TP 178 does not contain phosphorus compounds and helps to limit the ecological degradation of water bodies & rivers.

	Excellent deoxidation power
PERFORMANCE	No risk of phosphating ferrous metals
	 Compatibility with most metals, including sensitive ones
	High chelating power, reducing lime deposits
COST	High cleaning power even at low concentration
	Reduce the cost of wastewater treatment
HSE	Non-toxic & no CMR substances
	Low environmental impact : No phosphorus compound
	No mineral acid such as hydrochloric nitric or sulfuric acids

SPECIFICATIONS

SPECIFICATIONS	VALUES	METHODS
Aspect	Yellow liquid	Visual
Density at 20°C (g/ml)	1,06 +- 0,01	BRY-MO-028
pH of pure product	2,1	BRY-MO-011

CHARACTERISTICS

CHARACTERISTICS	VALUES	
Surface tension at 1%	28 Dynes /cm²	
Solubility in water	totally soluble	

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PROCESS RECOMMENDATION

The best process will depend on factors such as operating conditions, equipment, desired cleaning time and the nature of contaminants. Our team is ready to advise you.

PROCESS EXAMPLE

Deoxidation process

PROMOCLEAN TP 178

DI or TAP WATER

HOT AIR

or

VACUUM

or

Temp: 40-75°C / 104-167°F

US: yes
Time: 5-30 min

CLEANING

DI or TAP WATER

HOT AIR

or

VACUUM

or

DRYING SOLVENT

Time: 5-20 min

Time: 5-20 min

DRYING

Diamond polishing compound removal (e.g. manufacturing of tungsten carbide cutting tools)



- A dedicated PCA Kit to monitor the bath status and compatibility report of PROMOCLEAN TP 178 with different materials
 are available on request.
- It's key to determine the maximum time the metals can be exposed to the cleaning chemical. Although PROMOCLEAN TP 178 will not damage metals under normal conditions, prolonged exposure may.

PACKAGING, STORAGE & SHELF LIFE

- Keep products in closed original packaging and store at room temperature.
- Shelf life is minimum 18 months from production date when kept in recommended conditions.

AVAILABLE PACKAGING



HEALTH, SAFETY & ENVIRONMENT

Contains no Reach Substances (on Candidate list, Annex XIV & XVII) / Contains no persistent organic pollutant (EC 850/2004) / Contains no Import/Export Hazardous substances (EU 649/ 2012)

It is biodegradable according to regulation 648/2004 but must be neutralized and filtered before disposal in sewer system in accordance with local regulations. Neutralization and titration methods are available upon request.

Please refer always to the Safety Data Sheet (SDS or MSDS) prior to use. Our SDS can be downloaded at www.quickfds.com. We will request to provide your email address, so we can automatically send you a new version of the SDS when a future update would occur.



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TECHNICAL SUPPORT & FREE-OF-CHARGE TESTING

Inventec has a worldwide dedicated Technical Support team to help you along the different stages of our cooperation.

Depending on your request, we provide online or onsite support

- to select the right product based on your specific needs
- to assist you in your product qualification process
- to guide you with the initial set up of you process at all your worldwide manufacturing facilities
- to provide fast response on technical issues which could occur at any time during mass production.

Customers are also welcome in our CLEANING CENTERS to see the process in action and to get convinced by our solutions. We cover water- and solvent based processes.

Inventec is unique in the world by developing not only cleaning materials but also soldering and coating solutions. These materials are very closely linked with each other from a process point of view. Talking to our Technical Team, who understands very well these 3 different product groups, will help you greatly to overcome technical challenges within your overall process.

Contact our technical support via contact@inventec.dehon.com or your local sales representative.

ABOUT INVENTEC

Inventec is a global provider of SOLDERING, CLEANING & COATING materials for Electronic, Semiconductor and Industrial applications. For over 40 years we have shown leadership in innovation by putting HEALTH IMPACT, SUSTAINABILITY and RELIABILITY at the core of our product development.

With ISO 9001 & 14001 production sites in France, Switzerland, USA, Mexico, Malaysia and China we can guarantee a smooth and cost-effective supply chain.

We supply to many industries but the excellent performance of our products in applications which demand high reliability, leads us to focus especially on the AUTOMOTIVE, AEROSPACE, SEMICONDUCTOR, ENERGY and MEDICAL industry.

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SOLDERING • CLEANING • COATING

In accordance with the Annex II of Directive 2011/65/UE (RoHS), including its amendments, we certify that this product does not contains quantities above 0.1% of Hg, Pb, Cr VI, PBB, PBDE, DEHP, BBP, DBP, DIBP and above 0.01% of Cd

This data is based on information that the manufacturer believes to be reliable and offered in good faith. In no event will INVENTEC PERFORMANCE CHEMICALS be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.

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